



AFRICAN NDT CENTRE
COURSE CURRICULUM
RADIOGRAPHIC TESTING LEVEL 1, 2 and 3

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5.0 Information prior the Test	5.0 Written procedures are given information about the test object Object dimensions Test class of standard Equipment to be used Exposure arrangement Extent of testing (20 % inspection) marking	5.0 Information about the test object Identification or designation Material, dimensions, isometrics number of parts field of application kind of manufacture catalogue of defects Test conditions accessibility infrastructure particular test conditions Applicable standards Overview Standards assigned to the test object Preparation of written instructions	5.0 Information about the test object and national requirements Additional to level 2: Selection of standards for specific testing Applications European standards Application standards overview purpose technical contents and systematic Product specific standards for special industrial sectors for welding for casting for pipes pressurised equipment directive ISO standards



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6.0 Testing	Reference blocks : design, production, storage. Operating conditions : Excitation frequency and if necessary auxiliary frequencies Probe speed, probe clearance, probe vibration and centring Calibration curves Settings : data acquisition procedure/instructions	Reference blocks : design, production, storage. Probe : selection, as a result of the information in 5.0, Operating conditions as a result of the information in 5.0 : Excitation frequency and if necessary auxiliary frequencies Probe speed, probe clearance, probe vibration and centring Calibration curves Settings : data acquisition procedure	Reference blocks : design, production, storage. Probe : selection or design, as a result of the information in 5.0, Operating conditions as a result of the information in 5.0 : Excitation frequency and if necessary auxiliary frequencies Probe speed, probe clearance, probe vibration and centring Calibration curves Settings : data acquisition procedure



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9.0 Quality aspects	9.0 Personnel qualification (according to EN ISO 9712) Equipment verification	9.0 Personnel qualification (according to EN ISO 9712) Equipment verification Written instructions Traceability of documents	9.0 Personnel qualification (according to EN ISO 9712) Equipment verification Format of working procedures, Traceability of documents Other NDT qualification and certification systems A review of applicable NDT application and product standards
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